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(54) **WATERTIGHT STRUCTURES AND METHODS OF MAKING THE SAME**

(71) Applicant: **H.B. Fuller Company**, St. Paul, MN (US)

(72) Inventors: **Craig A. Erichsen**, Granger, IN (US);
Jonathon O. Cordell, South Bend, IN (US)

(73) Assignee: **H.B. Fuller Company**, St. Paul, MN (US)

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This patent is subject to a terminal disclaimer.

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CPC **B60J 10/35** (2016.02); **B60J 1/006** (2013.01); **B60J 10/15** (2016.02); **B62D 63/06** (2013.01)

(58) **Field of Classification Search**

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See application file for complete search history.

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Primary Examiner — Jason S Daniels

(74) *Attorney, Agent, or Firm* — Kristi Halloran

(57) **ABSTRACT**

This invention is directed to a structure and a method of sealing the structure as it is manufactured. The method uses a combination of thermoplastic sealants in the form of films and a substrate encapsulated tape.

20 Claims, 2 Drawing Sheets

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